

METHANOL SYNTHESIS FROM CO₂ HYDROGENATION OVER CU-ZnO-BLACK TiO₂ CATALYSTS: EFFECT OF COPPER LOADING AND ZnO PROMOTION

Laura Chianese¹, Simona Renda², Miguel Menéndez², Giuseppina Iervolino¹, Vincenzo Palma¹, Vincenzo Vaiano¹

¹ University of Salerno, Department of Industrial Engineering, Giovanni Paolo II, 132, Fisciano, Italy

² Instituto de Investigación en Ingeniería de Aragón (I3A), Catalysis and reactor Engineering Group (CREG)

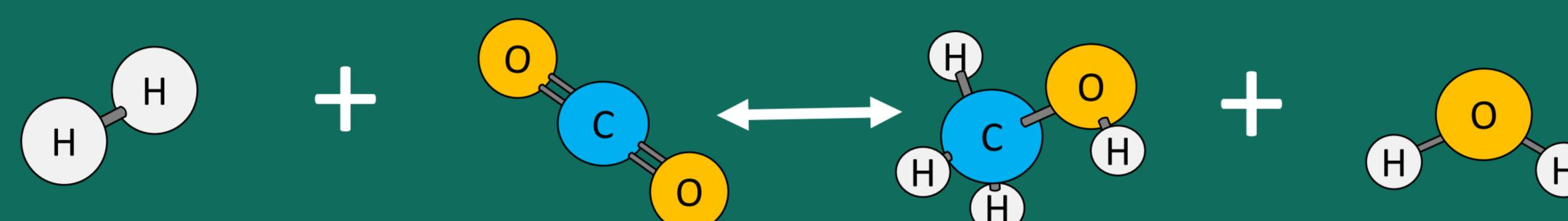
Universidad de Zaragoza, Mariano Esquillor s/n, 50018, Zaragoza, Spain.

e-mail: lchianese@unisa.it

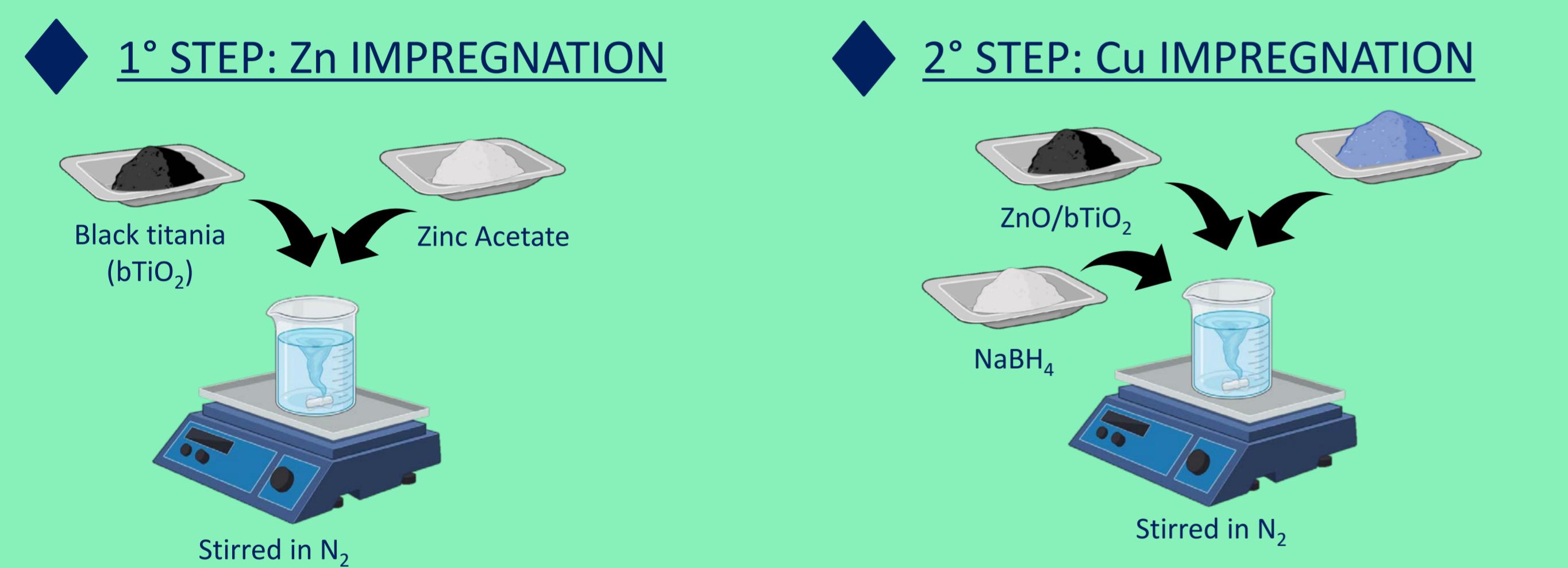
INTRODUCTION

Methanol is a key molecule in the transition toward a sustainable economy, serving as an alternative fuel, energy carrier, and platform chemical for industrial applications. A promising strategy for its sustainable production is the direct synthesis from CO₂ and H₂, enabling the transformation of CO₂ from a waste product into a valuable resource.

Recent studies have shown that the presence of oxygen vacancies in catalytic materials can significantly enhance their performance in CO₂ adsorption and activation, thus promoting its conversion. In this work, copper-based catalysts supported on reduced titania, also known as *black titania*, will be investigated. This material exhibits improved electronic conductivity and a high concentration of oxygen vacancies, making it a promising support to boost the efficiency of CO₂ hydrogenation to methanol.



CATALYST PREPARATION



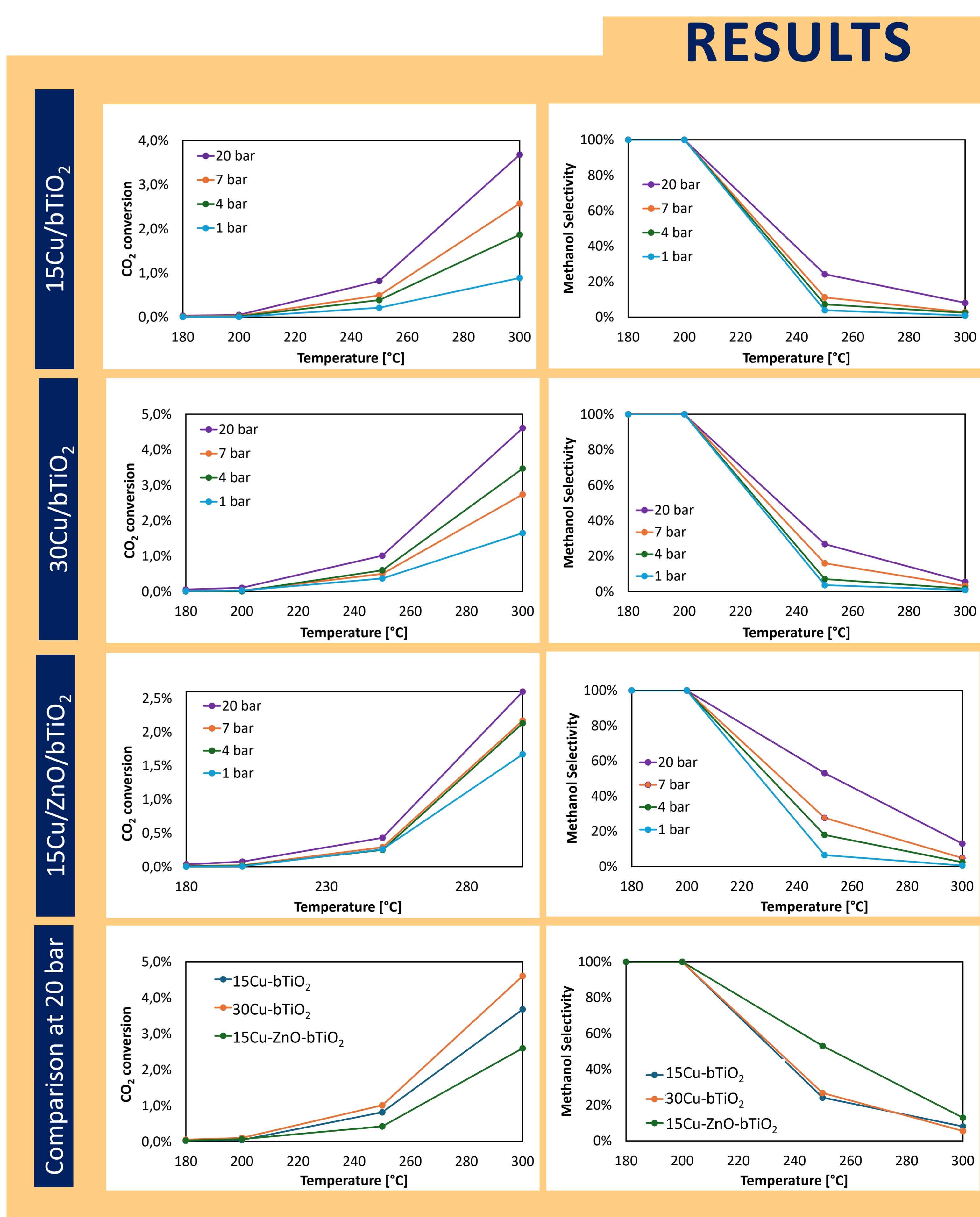
OPERATING CONDITIONS:

- FEED: 30 % CO₂ – 70 % H₂
- WHSV: 10 h⁻¹
- TEMPERATURE: 180, 200, 250, 300 °C
- PRESSURE: 1, 4, 7, 20 bar

Sample Name	Cu wt. %	ZnO wt. %	bTiO ₂ wt. %
15Cu/bTiO ₂	15	/	85
30Cu/bTiO ₂	30	/	70
15Cu/ZnO/bTiO ₂	15	35	50

CONCLUSIONS

- The copper loading influences CO₂ conversion but does not affect methanol selectivity.
- Pressure affects the system by increasing CO₂ conversion at temperatures above 200 °C. Its effect on methanol selectivity is observed only at 250 °C, while at lower (180 °C and 200 °C) and higher (300 °C) temperatures, selectivity remains similar across all tested pressures.
- The addition of ZnO to the system leads to a decrease in CO₂ conversion but enhances methanol selectivity.



Acknowledgment

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